INTERNATIONAL HOT ROD ASSOCIATION TECHNICAL INFORMATION FORM

MAKE:Mopar_Wedge		OPTION #	#:"Top Stock"
BORE & STROKE:4.380 X 4.150	CAMSHAFT P/N:		
COMPRESSION RATIO: NOMINAL10.25 MAX:10.25	_ LIFTER TYPE:		
CYL. HEAD VOLUME: _In 285cc Ex115_	ROCKER ARM RATIO: _	OEM style_	1.6 roller
HEAD GASKET THICKNESS:035 total (compressed) DECK CLEARANCE (MIN):035 total (above or below) COMB. CHAMBER VOL:73cc (max. comp. ratio may not be exceeded)	found at the valve when checking clearances		
PISTONS:	TIMING:	INTAKE	EXHAUST
DESC: (<u>flat</u> ,dish, dome)P4876453	CHECKING CL:	0	
DISPLACEMENT OF DISH, DOME:flat	OPENS:		
HEIGHT OF DOME:	CLOSES:		
DEPTH OF DISH:	OVERLAP:		
WEIGHT OF PISTON W/PIN:	DURATION:		
	LIFT:	530	550
CYLINDER HEAD:	VALVES:		
CASTING NUMBER:INDY 440-SR	HEAD DIAMETER: _	2.190	1.810
Stage V Cast Iron: P4529993 Stage VI Aluminum: P4876818 P 52449579	ANGLE OF SEAT/FACE VALVE STEM DIAMET	E:45 EER	45 341
INDUCTION:	SPRINGS:		
TYPE:single 4 bbl	OUTER CLOSED:dual with damper_1.55 OD # P5249848		
MAKE:OEM Holley Type	OUTER OPEN:		
	INNER CLOSED:		
INT. MAN. CASTING #:M-1	INNER OPEN:		
MATERIAL OF INTAKE:cast alum	Accepted Pistons: Ross 76859, Mopar P5007629, P4876453		

CARB OR FUEL INJECTION: _____850 cfm_max_____